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AGROALIMENTÀRIES

Animal-based measures in slaughter and killing for disease control purposes

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Animal Welfare

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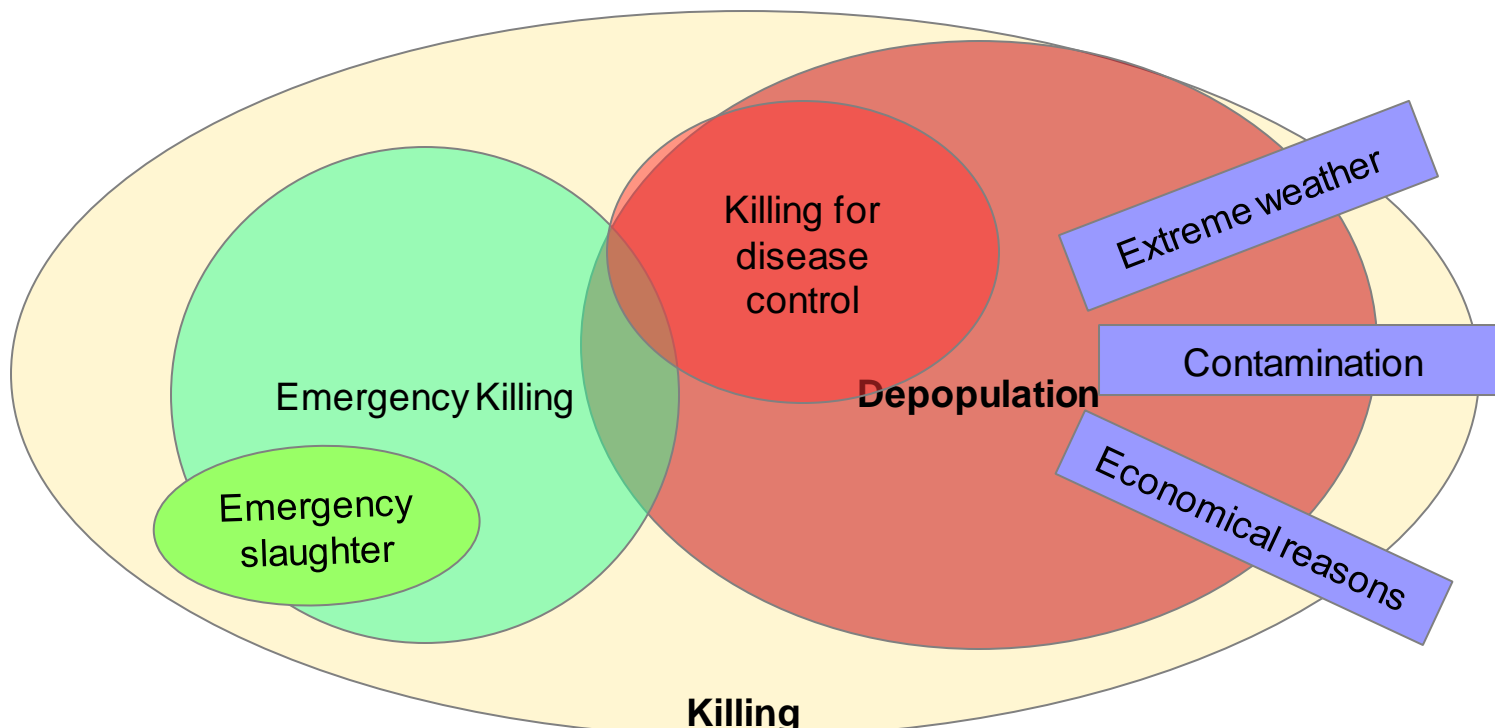
Outline

- Background
- Monitoring unconsciousness
- Electrical methods
- Mechanical methods
- Controlled atmosphere methods

Scope

Slaughter: the killing of animals intended for human consumption

Depopulation: the process of killing animals for public health, animal health, animal welfare or environmental reasons under the supervision of the competent authority



Stunning

Any intentionally induced process which causes loss of consciousness and sensibility without pain, including any process resulting in instantaneous death.

Stunning

Sticking/killing

Death

UNCONSCIOUSNESS

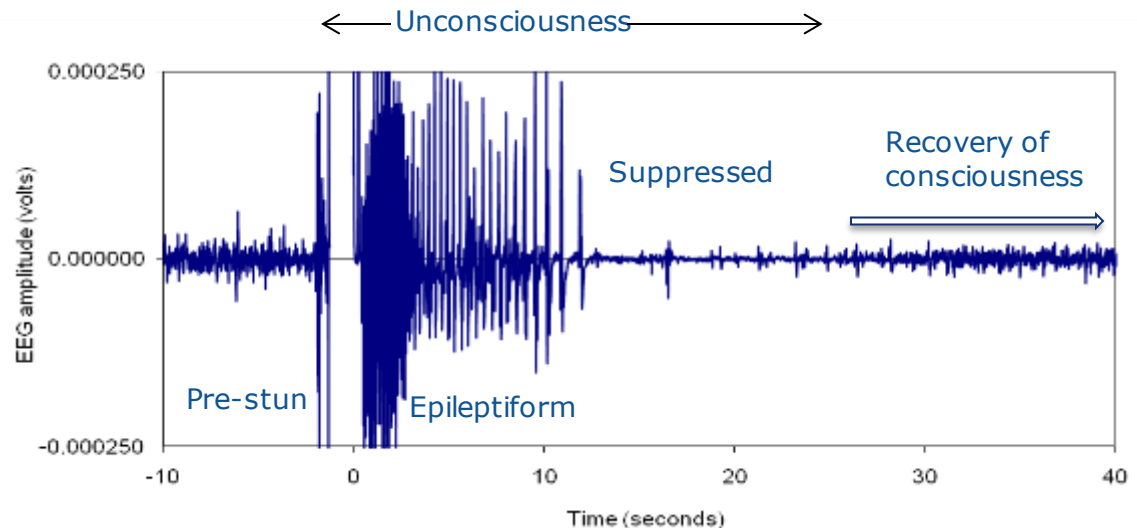
Stun to stick interval

Bleeding

Assessment of loss of consciousness

Unconsciousness: Inability to perceive external stimuli and control its voluntary mobility

- ✓ EEG
- ✓ Indicators for unconsciousness



Source

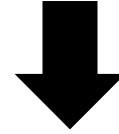


<http://www.euwefnet.eu/euwefnet/53430/7/0/80>

Animal-based measures



Toolbox of indicators for unconsciousness:



1. Behaviour of animals (e.g. collapse, loss of posture),
2. Physical signs (e.g. onset of seizures, cessation of breathing, fixed eye),
3. Presence or absence of response to external stimulus (e.g. corneal reflex and response to pain stimulus).

Methodology

Stunning

Shackling

Sticking

Bleeding

Death

UNCONSCIOUSNESS



Stage 1



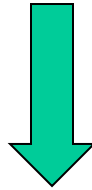
Stage 2



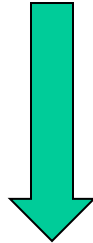
Stage 3

Toolbox

Key stage 1: between end of stunning and shackling

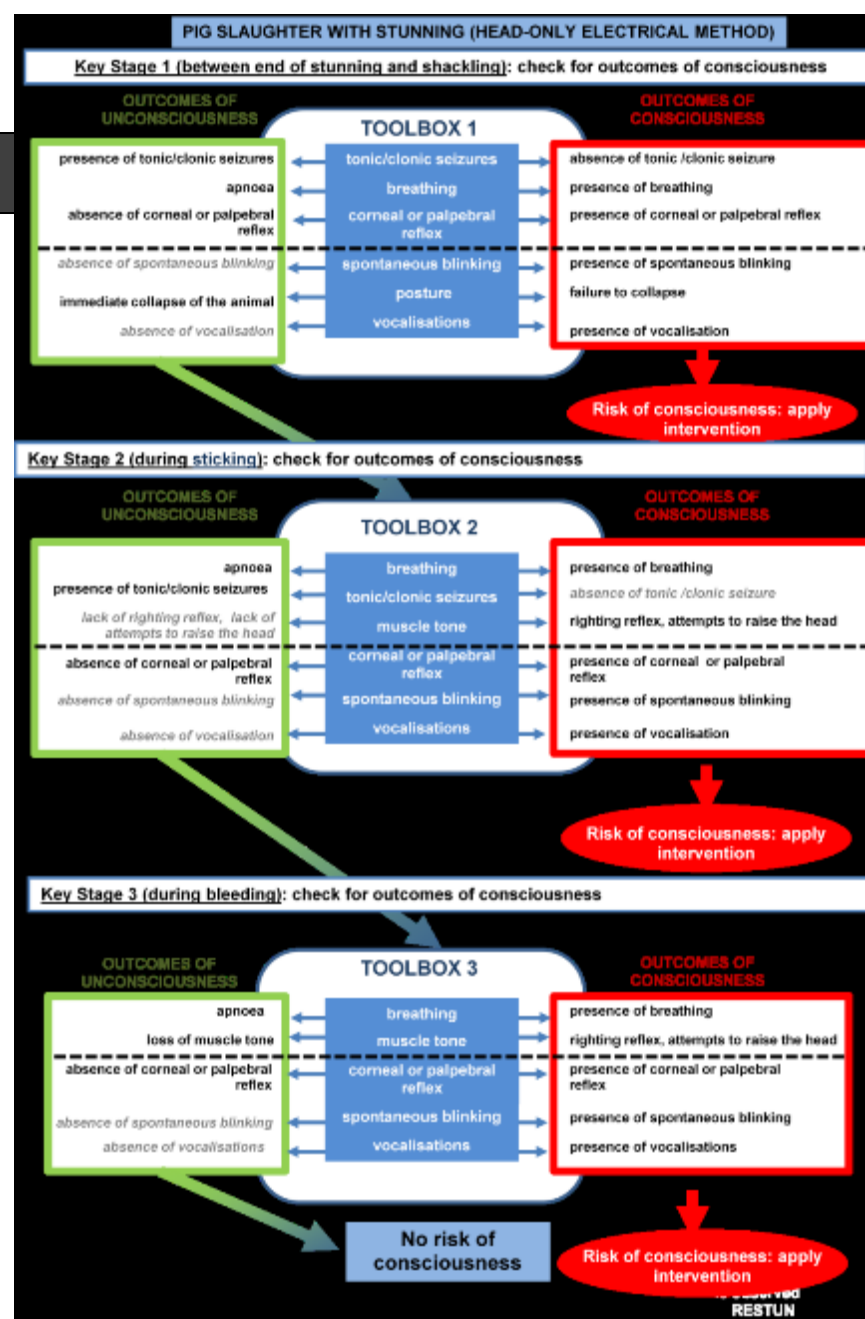


Key stage 2: during sticking

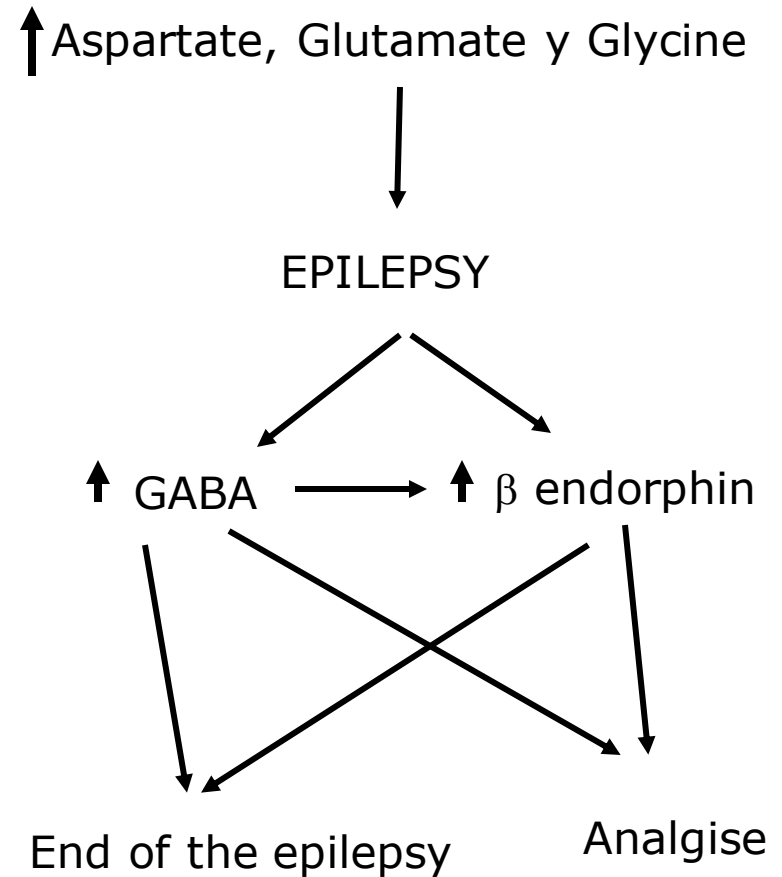


Key stage 3: during bleeding

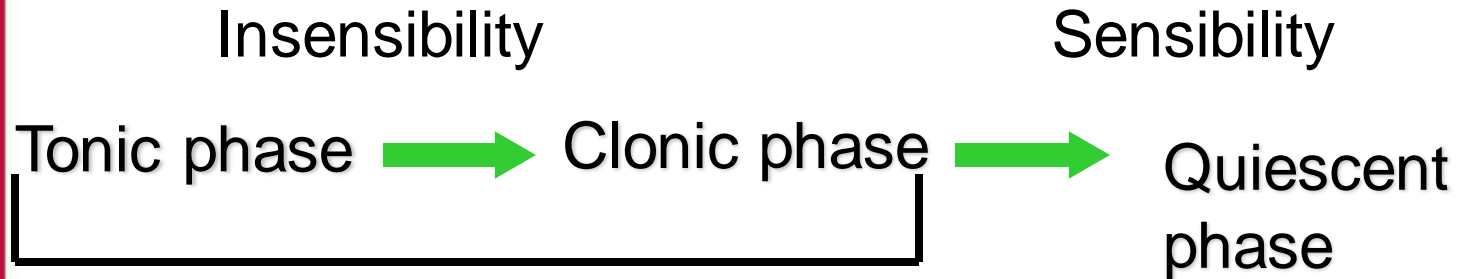
check for outcomes of consciousness



Electrical methods



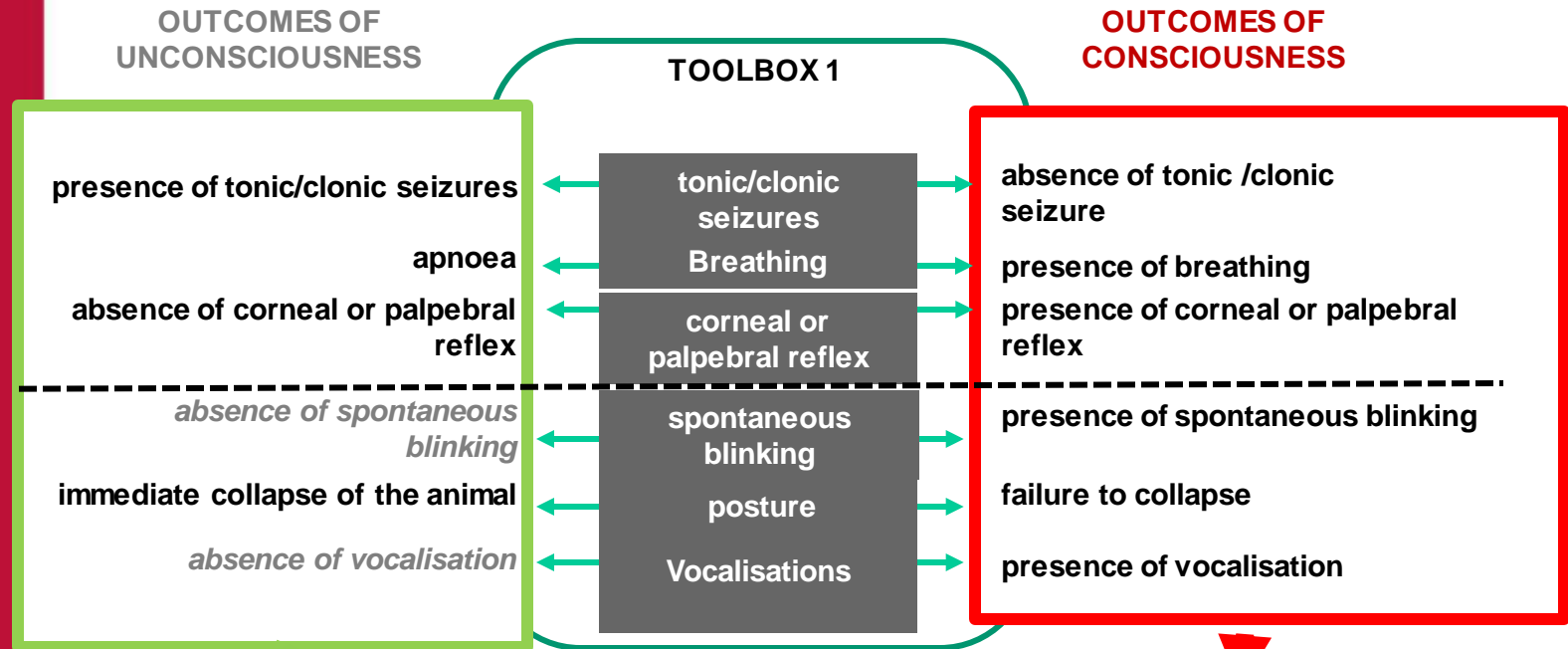
Electrical methods



- Immediate collapse
- Apnoea (absence of breathing)
- Loss of corneal reflex (not always reliable)
- Absence of response to a painful stimulus
- Absence of vocalization

Electrical methods

Key Stage 1 (between end of stunning and shackling)

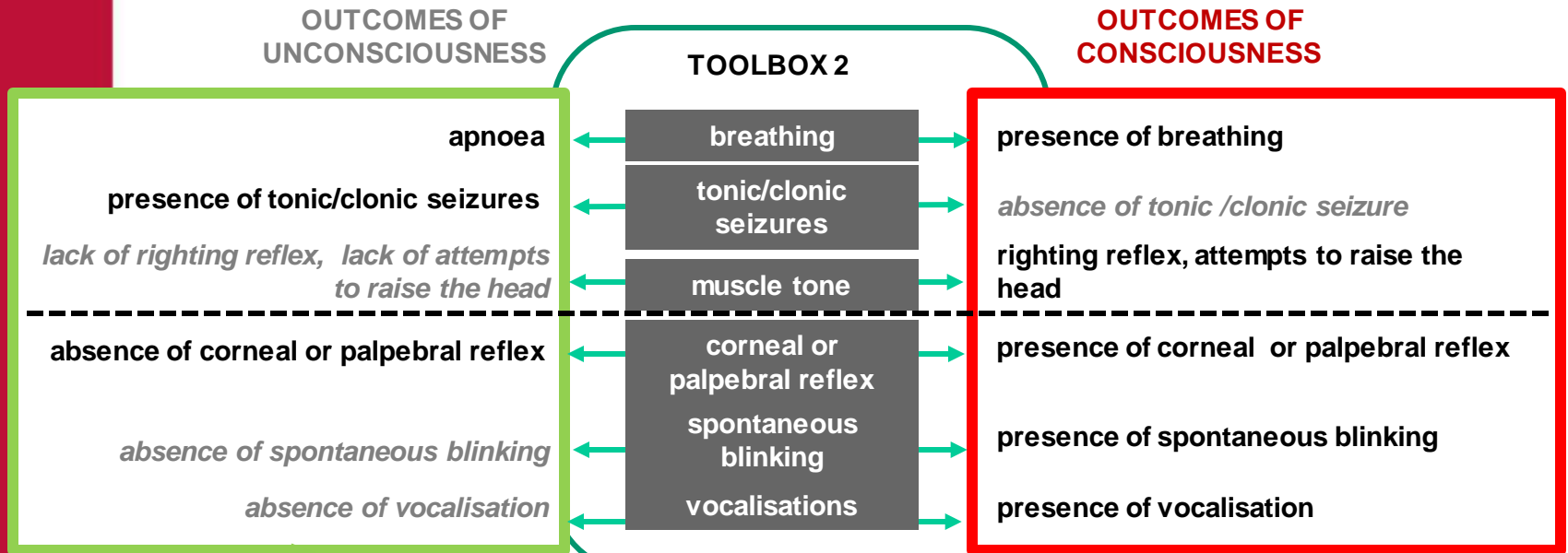


Risk of consciousness: apply intervention

Key Stage 2 (during sticking)

Electrical methods

Key Stage 2 (during sticking)



Key Stage 3 (during bleeding)

Risk of consciousness: apply intervention

Electrical methods

Key Stage 3 (during bleeding)

OUTCOMES OF UNCONSCIOUSNESS

apnoea

loss of muscle tone

absence of corneal or palpebral reflex

absence of spontaneous blinking

absence of vocalisations

TOOLBOX 3

breathing

muscle tone

corneal or palpebral reflex

spontaneous blinking

vocalisations

OUTCOMES OF CONSCIOUSNESS

presence of breathing

righting reflex, attempts to raise the head

presence of corneal or palpebral reflex

presence of spontaneous blinking

presence of vocalisations

No risk of consciousness

Risk of consciousness:
apply intervention

Electrical stunning and cardiac fibrillation

Current : 1,3 A
Frequency: 50Hz



Mechanical methods



Cerebral concussion

- Increase of intracerebral pressure
- Brain acceleration
- Rotational forces
- Brain haemorrhage



- ✓ Immediate loss of consciousness
- ✓ Long lasting unconsciousness (> 60 s) o irreversible



WORLD
ANIMAL
PROTECTION

pithing



- Never stun until someone is ready to pith
- Stun to pithing time as short as possible

Free bullets

Animals difficult to be restrained

Distance:

- Humane killer: less than 5cm
- Shotgun: between 5 and 50 cm (no contact with the animal's head)
- Rifle (few meters)



Mechanical methods

Key Stage 1 (between end of stunning and shackling)

Outcomes of unconsciousness

immediate
/permanent collapse
apnoea
presence
absence

loss
fixed
absence

posture
breathing
tonic seizures
corneal / palpebral
reflex

muscle tone
eye movements
vocalisations

Outcomes of consciousness

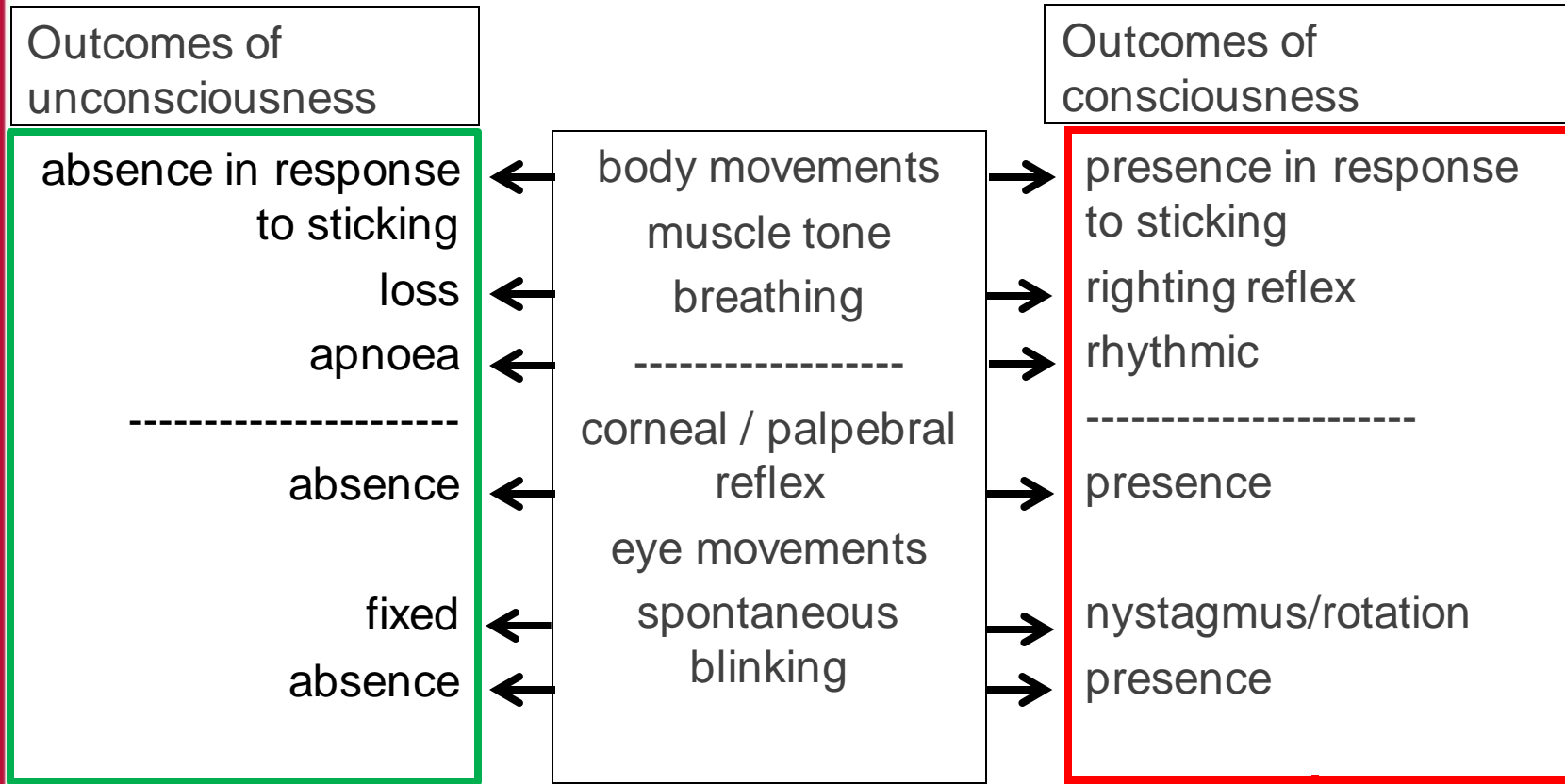
no collapse /attempts to
regain
rhythmic
no
presence

righting reflex
nystagmus/rotation
presence

Apply intervention

Mechanical methods

Key Stage 2 (during sticking)



Apply intervention

Mechanical methods

Key Stage 3 (during bleeding)

Outcomes of unconsciousness

loss
apnoea
absence

No risk of consciousness

Outcomes of consciousness

muscle tone
breathing
spontaneous blinking

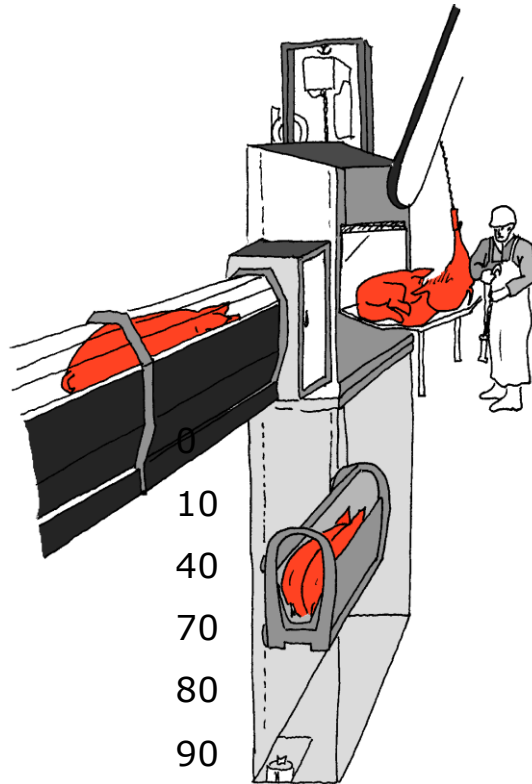
righting reflex
rhythmic
presence

Apply intervention

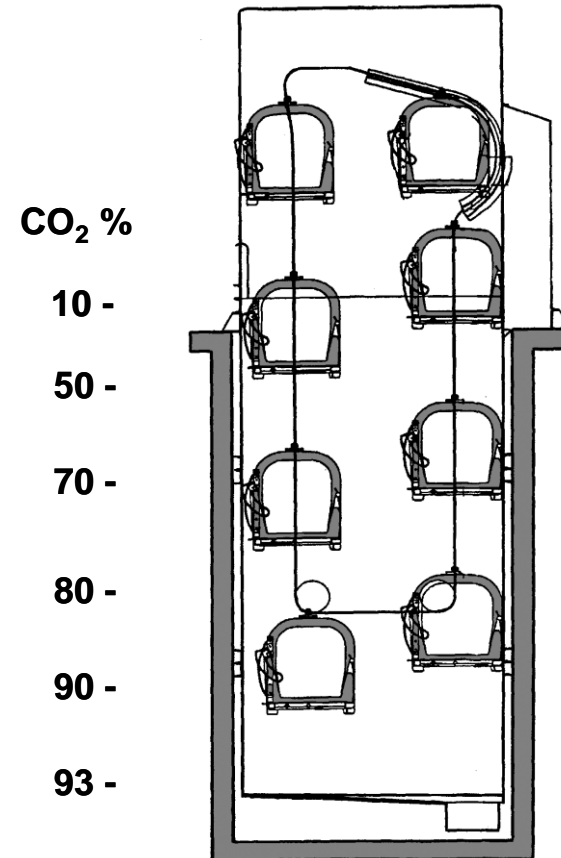
Mechanical methods



Controlled atmosphere methods



Dip lift system



Paternoster system

CO₂ at high concentration

- Hypercapnia and hypoxia
- Increase the amount of carbon dioxide in the blood
- Displace the O₂
- $\text{CO}_2 + \text{H}_2\text{O} \rightleftharpoons \text{HCO}_3^- + \text{H}^+$
- Respiratory and metabolic acidosis
- Reduces the pH of cerebrospinal fluid (from 7.4 to 6.8)

Gas stunning in poultry

Gasses or gas mixtures

- CO₂
- CO₂ mixtures with Ar or N₂
- N₂
- Argon
- CO

Requirements

- Gasses should never create burns, excitement by freezing or lack of humidity.
- Animals remain in the gas concentration until they are dead.

Gas filled containers



Gas filled containers or culling bags are placed inside or outside the animal house.



- Easy to move
- Controllable killing method
- Easy to stop and adjust
- Applicable in many situations
- Intensive handling of live animals
- Large numbers of personnel
- Low capacity per set (operation speed)





Whole house gassing



Carbon dioxide is injected from a tanker by one or more injection point into the shed where it distributes.

A level of at least **40% CO₂** in the whole house is required.

- Not suitable for all housings
- Difficult to control
- Difficult to adjust during processing
- Temperature drop
- Minimal human contact with live birds
- High capacity



Gas filled foam

Foam is injected in a restricted area or into the shed covering the animals with a layer of foam filled with >99% of nitrogen.

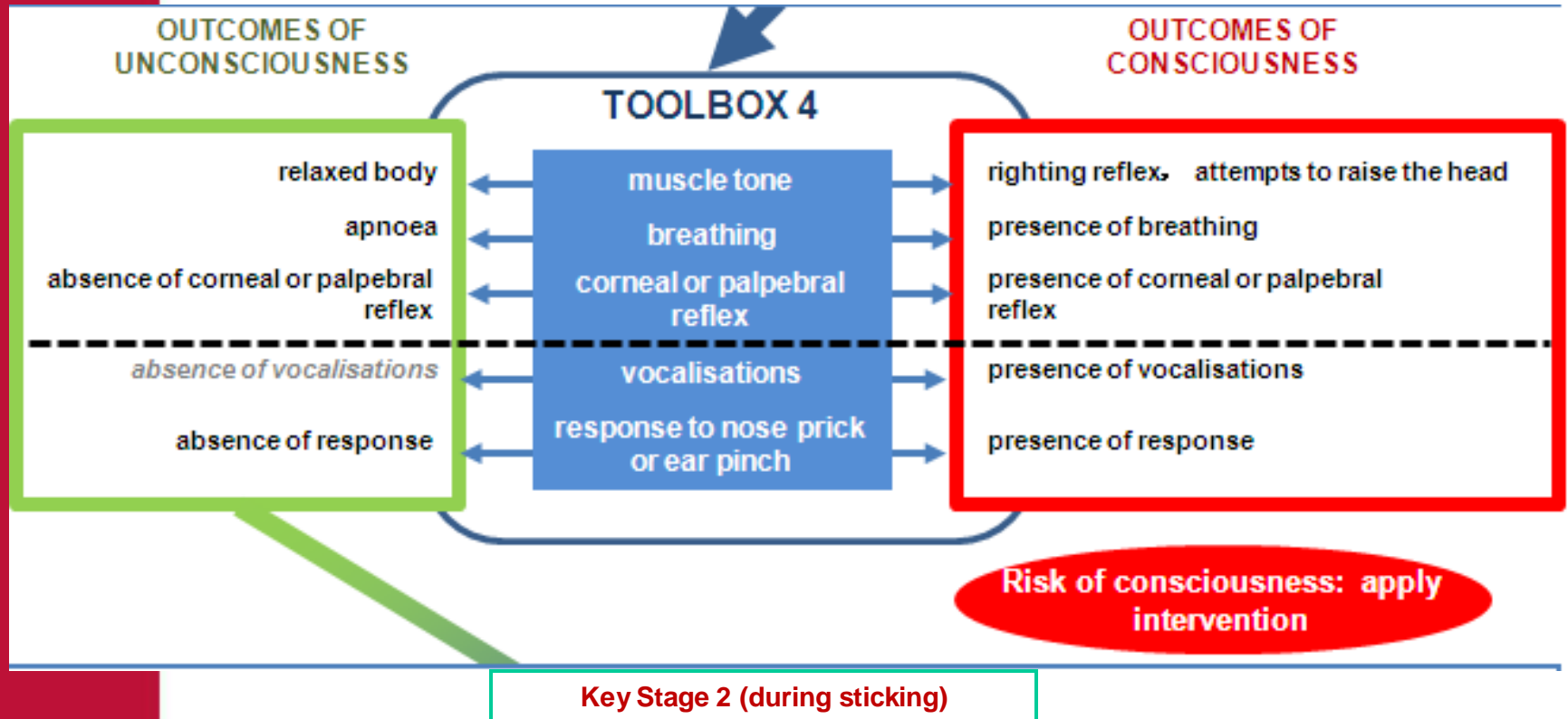


Animals die due to the lack of oxygen in the breathing air.

- Applicable in open housings
- No restriction of airways due to large bubbles
- New method, still under development

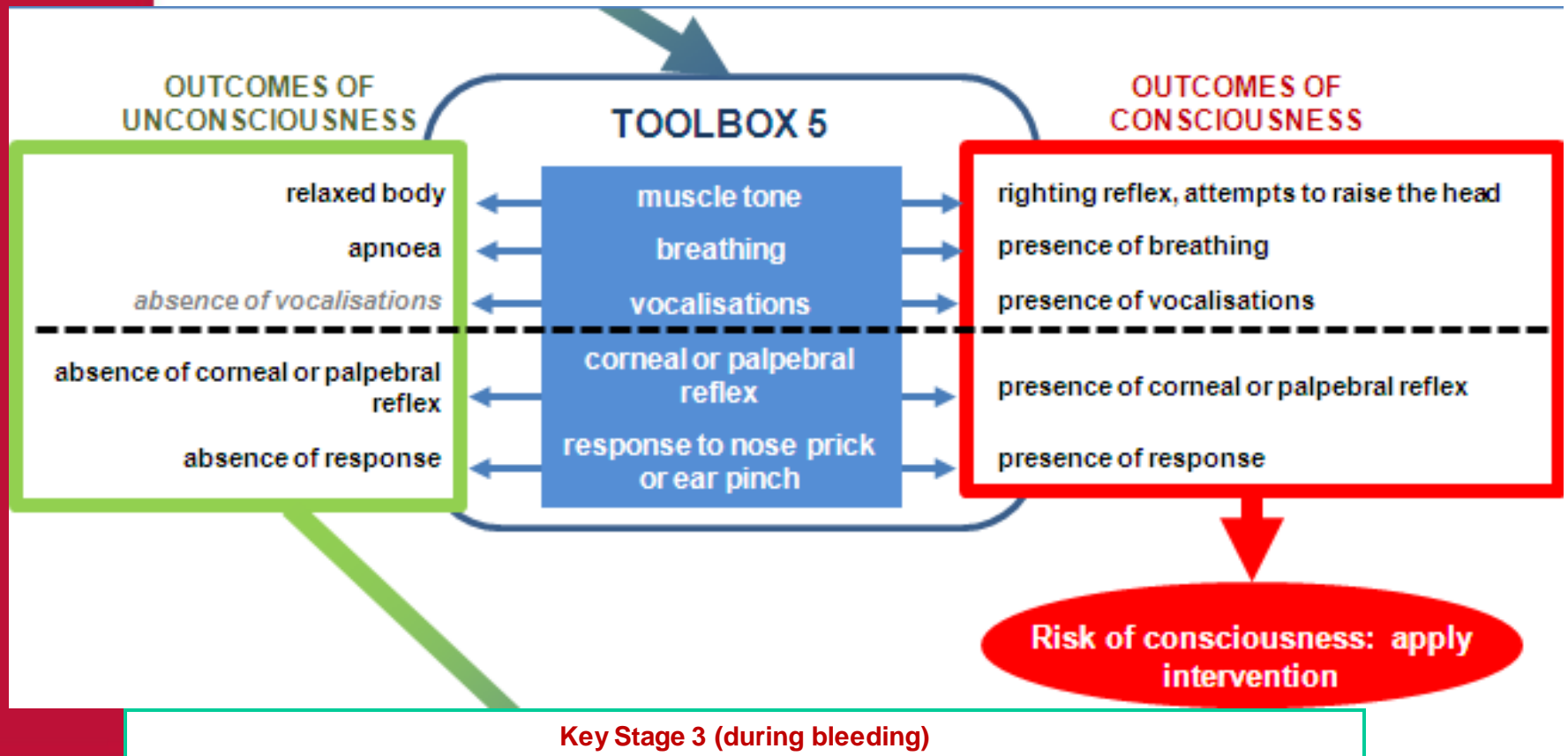
CO₂ at high concentration

Key stage 1: between end of stunning and shackling



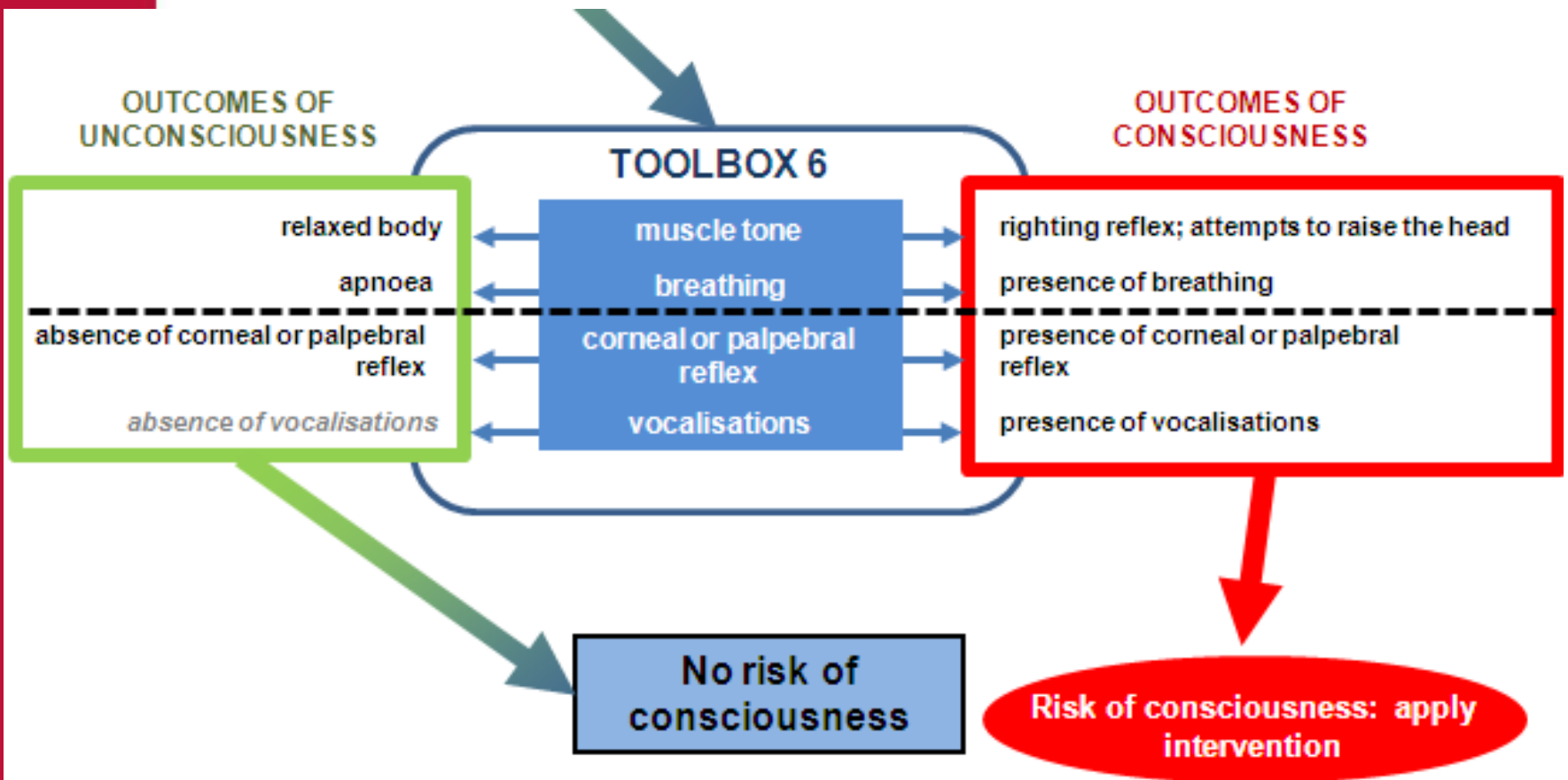
CO₂ at high concentration

Key stage 2: during sticking



CO₂ at high concentration

Key stage 3: during bleeding



CO₂ at high concentration





Thank you for your attention

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